SIEMENS

Data sheet 6ES7315-7TJ10-0AB0



spare part SIMATIC S7-300, CPU 315T-3 PN/DP, central processing unit for PLC and technology tasks, 384 KB work memory, 1st interface MPI/DP 12 Mbps, 2nd interface DP (drive), 3rd interface Ethernet PROFINET with 2-port switch, integrated I/O for technology, front connector (1x 40-pole) and Micro Memory Card min. 8 MB required

General information	
Product type designation	CPU 315T-3 PN/DP
HW functional status	01
Firmware version	CPU: V3.2; integrated technology V4.1.5
Product function	
● Isochronous mode	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	
● Programming package	STEP 7 V5.5 SP2 or higher and S7-Technology option package V4.2 SP3
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Load voltage L+	
● Rated value (DC)	24 V
● Reverse polarity protection	Yes
Digital outputs	
— Rated value (DC)	24 V; (2L+)
— Reverse polarity protection	No; (2L+)
Input current	
Current consumption (rated value)	1 050 mA
Current consumption (in no-load operation), typ.	230 mA
Inrush current, typ.	6.5 A
I^2t	1 $A^2 \cdot s$
Power loss	
Power loss, typ.	7.5 W
Storage	
Work memory	
● integrated	384 kbyte
● expandable	No
Load memory	
● Plug-in (MMC)	Yes
● Plug-in (MMC), max.	8 Mbyte
● Data management on MMC (after last programming), min.	10 a
Backup	
● present	Yes; Guaranteed by MMC (maintenance-free)
● without battery	Yes; Program and data
CPU processing times	

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for bit operations, typ.	0.05 µs
for word operations, typ.	0.09 µs
for fixed point arithmetic, typ.	0.12 µs
for floating point arithmetic, typ.	0.45 µs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
● Number, max.	1 024; Number range: 1 to 16000
● Size, max.	64 kbyte
FB	
● Number, max.	1 024; Number range: 0 to 7999
● Size, max.	64 kbyte
FC	
● Number, max.	1 024; Number range: 0 to 7999
● Size, max.	64 kbyte
OB	
● Number, max.	see instruction list
● Size, max.	64 kbyte
● Number of free cycle OBs	1; OB 1
● Number of time alarm OBs	1; OB 10
● Number of delay alarm OBs	2; OB 20, 21
● Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
● Number of process alarm OBs	1; OB 40
● Number of DPV1 alarm OBs	3; OB 55, 56, 57
● Number of isochronous mode OBs	1; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
● Number of technology synchronous alarm OBs	1; OB 65
● Number of startup OBs	1; OB 100
● Number of asynchronous error OBs	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
● Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
● per priority class	16
● additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
● Number	256
Retentivity	
— can be set	Yes
— preset	Z 0 to Z 7
Counting range	
— can be set	Yes
— lower limit	0
— upper limit	999
IEC counter	
● present	Yes
● Type	SFB
● Number	Unlimited (limited only by RAM capacity)
S7 timer	
● Number	256
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
● present	Yes
● Type	SFB

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● Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte
Flag	
● Size, max.	2 048 byte
● Retentivity available	Yes; MB 0 to MB 2 047
● Retentivity preset	MB 0 to MB 15
● Number of clock memories	8; 1 memory byte
Data blocks	
● Retentivity adjustable	Yes; via non-retain property on DB
● Retentivity preset	Yes
Local data	
● per priority class, max.	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
● Inputs	2 048 byte
● Outputs	2 048 byte
of which distributed	
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	
● Inputs	2 048 byte
● Outputs	2 048 byte
● Inputs, adjustable	2 048 byte
● Outputs, adjustable	2 048 byte
● Inputs, default	128 byte
● Outputs, default	128 byte
Subprocess images	
● Number of subprocess images, max.	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
● Inputs	16 384
— of which central	256
● Outputs	16 384
— of which central	256
Analog channels	
● Inputs	1 024
— of which central	64
● Outputs	1 024
— of which central	64
Hardware configuration	
Number of expansion units, max.	0
Number of DP masters	
● integrated	2; 1 DP and 1 DP (drive)
● via CP	2; for DP
Number of operable FMs and CPs (recommended)	
● FM	8
● CP, PtP	8
● CP, LAN	8
Rack	
● Racks, max.	1
● Modules per rack, max.	8
Time of day	
Clock	
● Hardware clock (real-time)	Yes
● retentive and synchronizable	Yes
● Backup time	6 wk; At 40 °C ambient temperature
● Deviation per day, max.	10 s; Typ.: 2 s
● Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
● Behavior of the clock following expiry of backup period	the clock continues at the time of day it had when power was switched off

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Operating hours counter	
● Number	1
● Number/Number range	0
● Range of values	0 to 2^31 hours (when using SFC 101)
● Granularity	1 h
● retentive	Yes; Must be restarted at each restart
Clock synchronization	
● supported	Yes
● to MPI, master	Yes
● on MPI, device	Yes
● to DP, master	Yes
● on DP, device	Yes; Only time-of-day slave
● in AS, master	Yes
● in AS, device	Yes
● on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	4
● of which inputs usable for technological functions	4
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	4
— up to 60 °C, max.	4
vertical installation	
— up to 40 °C, max.	4
Input voltage	
● Rated value (DC)	24 V
● for signal "0"	-3 to +5V
● for signal "1"	+15 to +30 V
Input current	
● for signal "1", typ.	7 mA
Input delay (for rated value of input voltage)	
for technological functions	
— at "0" to "1", max.	10 µs; Typical
— at "1" to "0", max.	10 µs; Typical
Cable length	
● shielded, max.	1 000 m
Digital outputs	
Number of digital outputs	8
● of which high-speed outputs	8
Functions	for technology functions, e.g. high-speed cam switch signals
Short-circuit protection	Yes
● Response threshold, typ.	1 A
Limitation of inductive shutdown voltage to	48 V
Controlling a digital input	No
Switching capacity of the outputs	
● on lamp load, max.	5 W
Load resistance range	
● lower limit	48 Ω
● upper limit	4 kΩ
Output voltage	
● for signal "0", max.	3 V; (2L+)
● for signal "1", min.	Rated voltage -2.5 V
Output current	
● for signal "1" rated value	0.5 A
● for signal "1" permissible range for 0 to 60 °C, min.	5 mA
● for signal "1" permissible range for 0 to 60 °C, max.	0.6 A
● for signal "0" residual current, max.	0.3 mA
Parallel switching of two outputs	

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● for uprating	No
● for redundant control of a load	No
Switching frequency	
● with resistive load, max.	100 Hz
● with inductive load, max.	0.2 Hz; According to IEC 60947-5-1, DC-13
● on lamp load, max.	100 Hz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	4 A
— up to 60 °C, max.	3 A
all other mounting positions	
— up to 40 °C, max.	4 A
Integrated high-speed cams	
● Switching accuracy (+/-)	70 µs
Cable length	
● shielded, max.	1 000 m
Analog inputs	
Number of analog inputs	0
Encoder	
Connectable encoders	
● 2-wire sensor	No
Interfaces	
Number of PROFINET interfaces	1
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
● RS 485	Yes
● Output current of the interface, max.	200 mA
Protocols	
● MPI	Yes
● PROFIBUS DP master	Yes
● PROFIBUS DP device	Yes
● Point-to-point connection	No
MPI	
● Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
PROFIBUS DP master	
● Transmission rate, max.	12 Mbit/s
● max. number of DP devices	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS

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	DP or PROFINET IO
— SYNC/FREEZE	Yes
— activation/deactivation of DP devices	Yes
— max. number of DP devices that can be activated/deactivated at the same time	8
— Direct data exchange (slave-to-slave communication)	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP device	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP device	
● Transmission rate, max.	12 Mbit/s
● automatic baud rate search	Yes; only with passive interface
● Address area, max.	32
● User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
● RS 485	Yes
● Output current of the interface, max.	200 mA
Protocols	
● MPI	No
● PROFIBUS DP master	Yes; DP(DRIVE)-Master
● PROFIBUS DP device	No
● Point-to-point connection	No
PROFIBUS DP master	
● Transmission rate, max.	12 Mbit/s
● max. number of DP devices	64
Services	
— PG/OP communication	No
— Routing	No
— Global data communication	No
— S7 basic communication	No
— S7 communication	No
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	No
— activation/deactivation of DP devices	Yes
— DPV1	No
Address area	
— Inputs, max.	1 024 byte

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— Outputs, max.	1 024 byte
User data per DP device	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP device	
● GSD file	https://www.plcreadyship.com/?s=6ES7315-7TJ10-0AB0 in Product Support area
● Transmission rate, max.	12 Mbit/s
3. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
● RJ 45 (Ethernet)	Yes
● Number of ports	2
● integrated switch	Yes
Protocols	
● MPI	No
● PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
● PROFINET IO device	Yes; Also simultaneously with IO Controller functionality
● PROFIBUS DP master	No
● PROFIBUS DP device	No
● Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
● Web server	Yes
● Media redundancy	Yes
PROFINET IO Controller	
● Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— Shared device	Yes
— Prioritized startup	Yes
— Number of IO devices with prioritized startup, max.	32
— Number of connectable IO Devices, max.	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
— Activation/deactivation of IO Devices	Yes
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— IO Devices changing during operation (partner ports), supported	Yes
— Number of IO Devices per tool, max.	8
— Device replacement without swap medium	Yes
— Send cycles	250 µs, 500 µs, 1 ms, 2 ms, 4 ms
— Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	

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— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	No
— IRT	Yes
— PROFIenergy	Yes; With SFB 73 / 74 prepared for loadable PROFIenergy standard FB for I-Device
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
Open IE communication	
● Number of connections, max.	8
● Local port numbers used at the system end	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
● Keep-alive function, supported	Yes
Protocols	
PROFIsafe	No
Redundancy mode	
Media redundancy	
— Switchover time on line break, typ.	200 ms; PROFINET MRP
— Number of stations in the ring, max.	50
Open IE communication	
● TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length for connection type 01H, max.	1 460 byte
— Data length for connection type 11H, max.	32 768 byte
— several passive connections per port, supported	Yes
● ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	32 768 byte
● UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	1 472 byte
Web server	
● supported	Yes
● User-defined websites	Yes
● Number of HTTP clients	5
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
● supported	Yes
● Number of GD loops, max.	8
● Number of GD packets, max.	8
● Number of GD packets, transmitter, max.	8
● Number of GD packets, receiver, max.	8
● Size of GD packets, max.	22 byte
● Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
● supported	Yes
● User data per job, max.	76 byte
● User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	

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● supported	Yes
● as server	Yes
● as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
● User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
● supported	Yes; via CP and loadable FC
Number of connections	
● overall	16
● usable for PG communication	15
— reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	15
● usable for OP communication	15
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	15
● usable for S7 basic communication	14
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, min.	0
— adjustable for S7 basic communication, max.	14
● usable for S7 communication	14
— reserved for S7 communication	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	14
● total number of instances, max.	32
● usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm_S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4; without continuation
Status/control	
● Status/control variable	Yes
● Variables	Inputs, outputs, memory bits, DB, times, counters
● Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
● Forcing	Yes
● Forcing, variables	Inputs, outputs
● Number of variables, max.	10
Diagnostic buffer	
● present	Yes
● Number of entries, max.	500
— can be set	No
— of which powerfail-proof	100; Only the last 100 entries are retained
● Number of entries readable in RUN, max.	499
— can be set	Yes; From 10 to 499
— preset	10
Service data	
● Can be read out	Yes
Interrupts/diagnostics/status information	
Alarms	No

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Diagnostics function	No
Diagnostics indication LED	
● Status indicator digital input (green)	Yes
● Status indicator digital output (green)	Yes
Potential separation	
Potential separation digital inputs	
● between the channels and backplane bus	Yes
Potential separation digital outputs	
● between the channels and backplane bus	Yes
Isolation	
Isolation tested with	500 V DC
Ambient conditions	
Ambient temperature during operation	
● min.	0 °C
● max.	60 °C
Configuration	
Configuration software	
● STEP 7	Yes; STEP 7 V5.5 SP2 or higher and S7-Technology option package V4.2 SP3
Programming	
● Command set	see instruction list
● Nesting levels	8
● System functions (SFC)	see instruction list
● System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
● User program protection/password protection	Yes
● Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	640 g
Classifications	

	Version	Classification
eClass	16	27-24-22-07
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	10	EC000236
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

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Approvals / Certificates

General Product Approval





Miscellaneous



Miscellaneous



General Product Approval



Manufacturer Declaration

China RoHS

EMV



For use in hazardous locations



FM

For use in hazardous locations







Miscellaneous

CCC-Ex

Maritime application



Maritime application









CCS (China Classification Society)

other



other

PROFINET

Industrial Communication

PROFINET



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