



spare part SIPLUS HCS4300 POM4320 Highend rear panel mounting UL with 6 outputs each max. 12800 W (at 400 V AC)

General information	
Product type designation	POM4320 Highend
Installation type/mounting	
Mounting type	Backplane mounting
Mounting position	vertical
Type of ventilation	Self-ventilation
Supply voltage	
Type of supply voltage	AC
Rated value (AC)	230 V; phase - neutral conductor
• Relative negative tolerance	10 %
• Relative positive tolerance	30 %
2nd rated value (AC)	277 V; phase - neutral conductor
• Relative negative tolerance	25 %
• Relative positive tolerance	8 %
3rd rated value (AC)	400 V; Phase - phase
• Relative negative tolerance	10 %
• Relative positive tolerance	30 %
4th rated value (AC)	480 V; Phase - phase
• Relative negative tolerance	25 %
• Relative positive tolerance	8 %
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
• Relative symmetrical tolerance	5 %
Mains buffering	
• Recovery time after power failure, typ.	1 s
Connection method	
• Design of electrical connection for supply voltage	Terminal, 3-pole + N + PE
— Connectable conductor cross-sections, solid	1x (1.5 ... 50 mm²)
— Connectable conductor cross-sections, finely stranded with wire end processing	1x (1.5 ... 35 mm²)
— Connectable conductor cross-sections for AWG cables	1x (16 ... 1)
— Cable cross-sections for N	1x (0.2 ... 2.5 mm²)
Input voltage	
device version of the power supply for electronics	Power supply via CIM
Power	
Active power input, max.	10 W
Power electronics	

Type of load	Ohmic load
Power capacity, max.	76.8 kW; At 400 V AC
• For phase against phase with fan at 40 °C, max.	76.8 kW; At 400 V AC
• For phase against neutral with fan at 40 °C, max.	44.16 kW; at 230 V AC
Switching capacity current per phase, max.	105 A; 90 A (UL)
Short-time withstand current (SCCR) acc. to UL 508A	100 kA
Control of heating elements	
• Half-wave control	Yes
• Soft start	Yes
• Phase control	Yes
Load connection type	
• Star connection with neutral conductor (single-phase)	Yes
• Open delta connection (single-phase)	Yes; Incoming fuse in the device optionally possible
• closed delta connection (2-phase)	Yes; Economy circuit
• Closed delta connection (3-phase)	Yes
• Star connection with neutral conductor (2-phase)	Yes; Economy circuit
• star connection without neutral conductor (3-phase)	Yes
• 2-pole switching	Yes; Phase - phase
Setpoint input	
• Percent	Yes
• Watts	Yes
Heating power	
• Number of digital outputs	6; Possible parallel switching of 2 outputs
• Number of heating elements per output, max.	5
• Output voltage for heating power	230 V
• 2nd output voltage for heating power	277 V
• 3rd output voltage for heating power	400 V
• 4th output voltage for heating power	480 V
• Power carrying capacity per output, min.	1 200 W; At 400 V AC
• Power carrying capacity per output, max.	12 800 W; At 400 V AC
— for heating elements with high inrush current, max.	6 000 W; At 400 V AC
• Output current for heating power	32 A; max.
• Melting I ² t value	250 A ² ·s
• Design of short-circuit protection per output	Melting fuse 32 A
• Design of overvoltage protection	Transil Diode
Connection method	
• Design of electrical connection at output for heating and fan	plug, 3-pole, with operating lever, push-in
— Connectable conductor cross-sections, solid	1x (0.75 ... 16 mm ²)
— Connectable conductor cross-sections, finely stranded with wire end processing	1x (0.75 ... 16 mm ²)
— Connectable conductor cross-sections for AWG cables, stranded	1x (18 ... 4)
Interfaces	
Interfaces/bus type	system interface
Interrupts/diagnostics/status information	
Number of status displays	9
LED status display	LED green = ready, LED yellow = heating on/off, LED red = error display, LED red = error for each channel
Diagnostics function	Voltage and current diagnosis
Diagnoses	
• Fuse blown	Yes
• Load failure	Yes
• Triac error	Yes
• Switch-off threshold for internal device temperature	Yes
• Parallel-connected heating elements	Yes
• Rotating field fault	Yes
• Communication error	Yes
• Supply voltage not connected	Yes
• Line voltage outside the permissible range	Yes

• Frequency outside the permissible range	Yes
• Fault current too high	Yes
Integrated Functions	
Monitoring functions	
• Temperature monitoring	Yes
• Type of temperature monitoring	NTC thermistor
Measuring functions	
• Voltage measurement	Yes
• Current measurement	Yes
• Fault current detection	Yes; For 2-pole switching
Potential separation	
Design of electrical isolation	Optocoupler and/or protective impedance between main circuit and PELV
between the outputs	No
Isolation	
Overvoltage category	III
Degree of pollution	2
EMC	
EMC interference emission	Limit value in accordance with IEC 61000-6-4:2007 + A1:2011
Electrostatic discharge acc. to IEC 61000-4-2	4 kV contact discharge / 8 kV air discharge
Field-related interference acc. to IEC 61000-4-3	10 V/m (80 ... 1 000 MHz), 3 V/m (1.4 ... 2.0 GHz), 1 V/m (2.0 ... 2.7 GHz)
Conducted interference due to burst acc. to IEC 61000-4-4	2 kV power supply lines, 2 kV load lines
Conducted interference due to surge acc. to IEC 61000-4-5	on supply and load lines: 1 kV symmetric, 2 kV unsymmetric
Conducted interference due to high-frequency radiation acc. to IEC 61000-4-6	10 V (0.15 ... 80 MHz)
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
China RoHS compliance	Yes
reference designation according to IEC 81346-2 (2009)	Q
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	55 °C
Ambient temperature during storage/transportation	
• Storage, min.	-25 °C
• Storage, max.	70 °C
• Transportation, min.	-25 °C
• Transportation, max.	70 °C
Air pressure acc. to IEC 60068-2-13	
• Operation, min.	860 hPa
• Operation, max.	1 080 hPa
• Storage, min.	660 hPa
• Storage, max.	1 080 hPa
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	2 000 m
Relative humidity	
• Operation at 25 °C, max.	95 %
• Operation at 50 °C, max.	50 %; 95 % at 25 °C, decreasing linearly to 50 % at 50 °C
Vibrations	
• Vibration resistance during operation acc. to IEC 60068-2-6	10 ... 58 Hz / 0.075 mm, 58 ... 150 Hz / 1 g
• Vibration resistance during storage acc. to IEC 60068-2-6	5 ... 8.5 Hz / 3.5 mm, 8.5 ... 500 Hz / 1 g
Shock testing	
• Shock resistance during operation acc. to IEC 60068-2-	15 g / 11 ms / 3 shocks/axis

- Shock resistance during storage acc. to IEC 60068-2-29

25 g / 6 ms / 1 000 shocks/axis

Dimensions	
Width	104 mm
Height	344 mm
Depth	217 mm

Classifications			
		Version	Classification
	eClass	16	27-24-40-06
	eClass	14	27-24-40-06
	eClass	12	27-24-40-06
	eClass	9.1	27-24-40-01
	eClass	9	27-24-40-01
	eClass	8	27-24-26-90
	eClass	7.1	27-24-26-90
	eClass	6	27-24-26-90
	ETIM	10	EC002982
	ETIM	9	EC002982
	ETIM	8	EC002982
	ETIM	7	EC002982

Approvals / Certificates	
General Product Approval	EMV



last modified: 3/13/2026